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3	Evaluating the effects of China's pollution controls on inter-annual
4	trends and uncertainties of atmospheric mercury emissions
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19 ABSTRACT

20 China's anthropogenic emissions of atmospheric mercury (Hg) are effectively constrained by 21 national air pollution control and energy efficiency policies. In this study, improved methods, based 22 on available data from domestic field measurements, are developed to quantify the benefits of Hg 23 abatement by various emission control measures. Those measures include increased use of (1) flue 24 gas desulfurization (FGD) and selective catalyst reduction (SCR) systems in power generation; (2) 25 precalciner kilns with fabric filters (FF) in cement production; (3) mechanized coking ovens with 26 electrostatic precipitators (ESP) in iron & steel production; and (4) advanced production technologies 27 in nonferrous metal smelting. Investigation reveals declining trends in emission factors for each of 28 these sources, which together drive a much slower growth of total Hg emissions than the growth of 29 China's energy consumption and economy, from 679 metric tons (t) in 2005 to 750 t in 2012. In 30 particular, estimated emissions from the above-mentioned four source types declined 3% from 2005 31 to 2012, which can be attributed to expanded deployment of technologies with higher energy 32 efficiencies and air pollutant removal rates. Emissions from other anthropogenic sources are estimated 33 to increase by 22% during the period. The species shares of total Hg emissions have been stable in recent years, with mass fractions of around 55%, 39%, and 6% for gaseous elemental Hg (Hg⁰), 34 reactive gaseous mercury (Hg²⁺), and particle-bound mercury (Hg^p), respectively. The higher estimate 35 36 of total Hg emissions than previous inventories is supported by limited simulation of atmospheric 37 chemistry and transport. With improved implementation of emission controls and energy saving, a 38 23% reduction in annual Hg emissions from 2012 to 2030, to below 600 t, is expected at the most. 39 While growth in Hg emissions has been gradually constrained, uncertainties quantified by 40 Monte-Carlo simulation for recent years have increased, particularly for the power sector and

41 particular industrial sources. The uncertainty (expressed as 95% confidence intervals) of Hg 42 emissions from coal-fired power plants, for example, increased from -48%-+73% in 2005 to -50%-+89% in 2012. This is attributed mainly to increased penetration of advanced manufacturing 43 44 and pollutant control technologies; the unclear operational status and relatively small sample sizes of 45 field measurements of those processes have resulted in lower but highly varied emission factors. To 46 reduce uncertainty and further confirm the benefits of pollution control and energy polices, therefore, 47 systematic investigation of specific Hg pollution sources is recommended. The variability of temporal 48 trends and spatial distributions of Hg emissions need to be better tracked during the ongoing dramatic 49 changes in China's economy, energy use, and air pollution status.

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51 1 INTRODUCTION

Increasing international efforts have been made to study and control the emissions of mercury (Hg), a pollutant well-known for its toxicity and long-range transport. Atmospheric emissions are identified as the most significant pathway of Hg release into the environment (Pirrone and Mason, 2009). In contrast to other heavy metals that are mainly associated with air particles, atmospheric Hg includes several forms: gaseous elemental Hg (GEM, Hg⁰), which has the longest atmospheric lifetime and transport distance; reactive gaseous mercury (RGM, Hg²⁺), which is generally derived from more local sources; and particle-bound mercury (PBM, Hg^p).

Available global emission inventories indicate that China has become the highest ranking nation in anthropogenic Hg emissions, attributed mainly to intensive use of fossil fuels to serve a large and rapidly growing economy (Fu et al., 2012a; Pacyna et al., 2010; Pirrone et al., 2010). Pacyna et al. (2010) calculated China's Hg emissions from fossil fuel use at 400 metric tons (t) in 2005, almost half 63 of the country's anthropogenic emissions. Domestic field measurements or investigations of Hg 64 emissions have also been conducted for other sources including cement production (Li, 2011), metals 65 mining and smelting (P Li et al., 2009; Li et al., 2012; Li et al., 2010; Wang et al., 2010a; Wu et al., 66 2012), solid waste incineration (L Chen et al., 2013; Hu et al., 2012) and biomass burning (C Chen et 67 al., 2013; Huang et al., 2011). Most current inventories, however, did not sufficiently consider the 68 differences in application of technologies, or made full use of country- or region-dependent 69 information related to emissions. Global emission factors were applied instead to many sectors. As 70 stressed by AMAP/UNEP (2013), research on the industrial processes and technologies employed to 71 reduce Hg emissions in different industries, and more importantly in specific countries, is a priority to 72 improve estimation of Hg emissions.

73 Under strong pressure to improve air quality (and to strengthen energy security and limit carbon 74 emissions), China's government has been implementing a series of measures to conserve energy and 75 control emissions. Since 2005, for example, small and inefficient plants or boilers in the power sector 76 and certain heavy industrial sectors including cement and steel production have been gradually 77 replaced with larger, energy-efficient units that include advanced dust collectors. Installation of flue 78 gas desulfurization (FGD) systems have been compulsory at all new thermal power units to abate SO_2 79 emissions, and the FGD penetration has increased from 13% of total thermal power capacity in 2005 80 to 86% in 2010 (Zhao et al., 2008; 2013). Since 2010, selective catalyst reduction (SCR) systems have 81 been increasingly installed in power plants to reduce NO_X emissions, and the penetration is expected 82 to rise from 10% in 2010 to 70% in 2015 (Wang, 2013). The 2013 announcement of a national action 83 plan of air pollution control, responding to recent severe urban haze episodes, will result in further 84 advances in emission abatement and air quality in the future (Zhao et al., 2014). Although designed to 85 target other pollutants, all of these measures have ancillary benefits to atmospheric Hg abatement. For 86 example, the use of advanced dust collectors (e.g., fabric filters (FF) and electrostatic precipitators 87 (ESP)) and FGD are expected to significantly reduce emission levels (USEPA, 2002a; Wang et al., 2010b). SCR catalysts convert part of the Hg^0 to Hg^{2+} , which is more liable to be absorbed by the 88 89 FGD scrubber (Wang et al., 2012; Tian et al., 2012). Failure to track and evaluate such swift changes 90 in emission sources and control technologies will lead to less accurate estimates of the trends in 91 China's Hg emissions and its contributions to the global Hg cycle. Currently, most global estimates of 92 historical and future Hg emissions show steadily increasing trends, driven mainly by expansion of 93 industry in Asia (Streets et al., 2009a; Driscoll et al., 2013; AMAP/UNEP, 2013). This is inconsistent, 94 however, with declining worldwide trends in background atmospheric Hg concentrations (Slemr et al., 95 2011; Ci et al., 2012; Driscoll et al., 2013).

96 Aside from the implications of recent and future trends, the Hg emission uncertainties pose 97 further problems to the scientific community. The uncertainties will be transferred by use of the 98 emission estimates in atmospheric chemistry simulations to analyses of transport and deposition of Hg 99 (Pan et al., 2008; Lin et al., 2010; Corbitt et al., 2011). Despite this, very few countries include 100 quantified uncertainties in their national emission reporting, particularly developing countries with 101 poorer data availability and quality including China (Pacyna et al., 2010; Ci et al., 2012; 102 AMAP/UNEP, 2013). To date, only the uncertainties of emissions from the power sector have been 103 systematically quantified for China (Wu et al., 2010), with the lack of estimates for other sectors 104 attributed mainly to limited information about other emission source types.

This study therefore seeks to assess the effects of recently implemented and ongoing control measures on past and future inter-annual trends and sector distributions of China's anthropogenic Hg emissions. The uncertainty of emissions is quantified, and the most sensitive parameters identified for improvement of future estimates.

110 2 METHODOLOGY AND DATA SOURCES

111 **2.1 Brief summary of Hg emission estimation**

112 The research domain covers the 31 provinces of mainland China. Annual emissions of Hg, including speciated forms (Hg⁰, Hg²⁺, and Hg^p), are estimated at the provincial level from 2005 to 113 114 2012, to evaluate the effects of China's energy policies and air pollution control measures. The main 115 anthropogenic activities fall into three sector categories: coal-fired power plants (CPP), all other 116 industrial facilities (IND), and the residential & commercial sector (RES). IND is further divided into 117 cement kilns (CEM), iron & steel plants (ISP), heating boilers (HB), other industrial boilers (OIB), 118 nonferrous metal smelting plants (NMS), gold mining operations (GM, including large-scale gold 119 mining, LGM, and artisanal and small-scale gold mining, ASGM), and the operations of other 120 miscellaneous processes (OMP). RES mainly includes coal combustion (RC), oil & gas combustion 121 (ROG), biofuel use/biomass open burning (BIO), and solid waste incineration (SWI) subcategories. 122 As the dominant primary energy resource, coal plays important roles in most anthropogenic pollutant 123 emissions in China (Zhao et al., 2013). Therefore, the Hg emissions from coal use are estimated based 124 on the above-mentioned source categories, e.g., power plants, industrial boilers, residential coal stoves, 125 and iron & steel production (most emissions of which come from coal use). For cement production, 126 Hg emissions result both from coal combustion and non-combustion processes, and a new method is 127 developed to differentiate the two parts, as described in Section 2.2.

In general, annual emissions of total Hg and the three Hg species are calculated using Eq. (1) and
(2), respectively, for a given province *i* and a given year *t*:

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$$E_{i,t} = \sum_{m} \sum_{n} AL_{m,n,i,t} \times EF_{m,n,i,t}$$
 (1)

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$$E_{i,t,s} = \sum_{m} \sum_{n} AL_{m,n,i,t} \times EF_{m,n,i,t} \times f_{m,n}$$
 (2)

where *E* is the Hg emission; *AL* is the activity levels (fuel consumption or industrial production), *EF* is the combined emission factor (emissions per unit of activity level); *f* is the mass fraction of a given Hg species (Hg⁰, Hg²⁺ or Hg^p); and *i*, *t*, *m*, *n* and *s* represent province, year, emission source type, technology of manufacturing and emission control, and Hg species.

For coal combustion, Eq. (1) can be further revised to Eq. (3) with detailed combustor and fuelinformation:

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$$E_{i,t} = \sum_{m} \sum_{n} AL_{m,n,i,t} \times HgC_{i,t} \times R_{m,n} \times (1 - \eta_{m,n,t})$$
(3)

where HgC is the Hg content of coal by province; *R* is the mass fraction of Hg released from the fuel; and η is Hg removal efficiency of air pollution control devices.

141 Due to inadequate information, emissions from ASGM are not calculated based on the emission 142 factors and activity levels. ASGM was officially prohibited in the 1990s, although it may still occur 143 illegally in some areas because of the huge economic profits. Telmer and Veiga (2009) estimated the 144 Hg release from ASGM in 2008 based on available data on Hg and gold exports and imports, and the 145 results are widely accepted (AMAP/UNEP, 2013). Muntean et al. (2014) developed a new method to 146 estimate historical trends in ASGM activity, based on the market demand for gold and the relatively 147 accurate data available on large-scale gold production. They found little inter-annual variation after 148 2005 for China. In this work, therefore, the results by Telmer and Veiga (2009) are directly used for 149 2005-2012.

Activity levels for 2005-2012 are compiled annually by sector from various data sources. Multiple-year fossil fuel consumption and industrial production at the provincial level are obtained

152 from Chinese official energy (NBS, 2013a) and industrial economic statistics (NBS, 2013b), 153 respectively. The coal consumption in CEM and ISP is calculated following the methods of Zhao et al. 154 (2011; 2012), and the coal consumption by OIB is estimated by subtracting the fuel consumed by 155 CEM, ISP, and HB from that by IND (Zhao et al., 2012). The annual biofuel use until 2008 is taken 156 from official statistics (NBS, 2013a); NBS stopped reporting the data in that year, so estimates for 157 subsequent years are taken from unpublished data of the Ministry of Agriculture (C Chen et al., 2013). 158 The biomass combusted in open fields is calculated as a product of grain production, waste-to-grain 159 ratio, and the percentage of residual material burned in the field, as described in Zhao et al. (2011; 160 2012). The burned urban municipal waste is taken from official statistics (NBS, 2013c), and that in 161 rural areas is calculated as a product of rural population, the average waste per capita, and the 162 estimated ratios of waste that is burned (Yao et al., 2009).

163 The Hg emission factors, speciation, and the time-series trends due to improved controls will be 164 described by sector in Section 3.

165 **2.2 Improved methods for estimating emissions from particular sources**

The methods of emission estimation for certain sources are improved to better understand the effectiveness of ongoing pollution control measures in China. Those sources include thermal power generation, cement and steel production, and nonferrous metal smelting, emissions of which were estimated in previous studies with uniform, time-independent emission factors averaged at the sector level.

For power plants, detailed information related to emission estimation are compiled at the generating unit-level, including coal consumption, combustion technology, fuel quality, and the time and type of emission control technologies applied, based on an updated Chinese power plant database

developed by the authors (Zhao et al., 2008). Hg emissions of each plant are then calculatedplant-by-plant based on the unit-specific information using Eq. (3).

176 With improved data on kiln technologies and emission control devices (Lei et al., 2011; Zhao et 177 al., 2013), their penetrations into the cement industry for a range of years are derived. Hg emission 178 factors by emission control type, based on domestic measurements, are accordingly applied to 179 generate the inter-annual trends in emissions. Besides total emissions of the sector, Equation (3) is 180 used to separately estimate the emissions from coal combustion in cement industry. For nonferrous 181 metal smelting, similarly, the penetrations of different manufacturing technologies for typical years 182 (2005, 2007, and 2010) are obtained from a plant-by-plant database developed by Tsinghua 183 University (Wu et al., 2012), and penetrations for other years have to be interpolated due to lack of 184 further information. The inter-annual trends of emissions can then be estimated by combining the 185 penetration and emission factors by technology.

For iron & steel production, Hg emissions come mainly from coal-combustion processes including coking, sintering, and pig-iron production. In recent years, implementation of national energy-saving and pollution-control policies led to improved energy efficiency and enhanced use of emission control devices of those processes (Zhao et al., 2013). The updated information is integrated into Eq. (3) to estimate the Hg emissions for the sector by process and year. In particular, the coal consumption by process is calculated based on the amount of coal combusted by the whole sector and the energy efficiency by process (expressed as kg coal-equivalent/t-steel) reported in official statistics.

193 **2.3 Uncertainty analysis**

The uncertainties of Hg emissions, including by different species, are quantified by sector and year using a Monte-Carlo framework developed by Zhao et al. (2011). Probability distributions are estimated for all input parameters, and 10,000 simulations are then performed to estimate the uncertainties of emissions and to identify the crucial parameters that significantly contribute to theuncertainties for different source types.

199 In most cases, the uncertainties of activity levels (including penetration rates of different 200 technologies by sector) are determined following our previous work (Zhao et al., 2011; 2013). 201 Generally, normal distributions are assumed for all the fuel consumption and industrial and 202 agricultural production, with coefficients of variation (CV, the standard deviation divided by the 203 mean) set at 5%, 10%, and 20% for power, industry, and residential & commercial sectors, 204 respectively. A comprehensive analysis of uncertainties of Hg emission factors was conducted by 205 sector and species, with domestic field measurements thoroughly evaluated. For parameters with 206 adequate measurement data, the Kolmogorov-Smirnov test for the goodness-of-fit (p=0.05) is applied 207 and, if the test is passed, bootstrap simulation is conducted to determine the probability distribution (Frey and Zheng, 2002; Zhao et al., 2010; 2011). For parameters that fail to pass the goodness-of-fit 208 209 test or those with limited observational data, probability distributions must be assumed based on 210 previous work (e.g., Wu et al., 2010) and/or the authors' judgments. Details about the emission factor 211 uncertainties by sector will be discussed in Section 3.

For ASGM, in which emissions were not calculated but taken directly from Telmer and Veiga (2009) as described in section 2.2, the uncertainties are assumed at $\pm 67\%$ according to expert judgment (AMAP/UNEP, 2013). Muntean et al. (2014) compared the ASGM emissions estimated from varied methods and data sources (AGC, 2010; Telmer and Veiga, 2009), and the differences are within the uncertainty range assumed in this work.

217 2.4 Emission projections to 2030

Three scenarios are devised to project China's atmospheric Hg emissions in 2015, 2020, and 2030. Scenario 0 (S0) is the most conservative case, in which the national policy of energy saving and 220 air pollution control will not change in practice after 2012. This does not imply, however, that the 221 penetration levels of advanced technologies and emission control devices in specific sectors will 222 necessarily be the same as in 2012. For example, current policies for the power sector will 223 undoubtedly raise the use of FGD and SCR systems, and that for cement will increase the share of 224 precalciner kilns with FF systems (i.e., this share would reach 100% in 2030, compared to 88% in 225 2012). While keeping the control strategy the same as in S0, Scenario 1 (S1) integrates the national 226 energy policy commitments that have been announced (e.g., the plans to reduce fossil energy use and 227 to reduce greenhouse gas emissions) and thus illustrates the benefits of enhanced energy saving on Hg 228 emissions. The activity-level data for S0 and S1 are taken respectively from the Current Policy 229 Scenario (CPS) and New Policy Scenario (NPS) of our previous work (Zhao et al., 2014), which are 230 based mainly on projections by IEA (2012), with revisions in specific sectors including power and 231 transportation. For sources that are not mentioned in Zhao et al. (2014), specific working reports are 232 consulted. For example, the burned ratio of urban municipal solid waste is assumed to reach 50% in 233 2030, according to CAUES (2013). Scenario 2 (S2) shares the same activity level trends as S1 but 234 includes more stringent emission controls, mainly for industrial sources. Those measures include use 235 of advanced control devices specifically for Hg removal in new power plants, use of FGD systems in 236 new industrial and heating boilers, use of SCR in new cement precalciner kilns starting in 2020, 237 greater penetration of electric furnaces in steel smelting (resulting in less pig-iron production and 238 thereby less coal combustion), and greater penetration of advanced manufacturing technologies, with 239 lower Hg emission factors, in nonferrous metal smelting. The detailed control benefits of those 240 technologies on Hg emissions are described in the next section.

242 **3 EVOLUTION OF EMISSION FACTORS**

243 **3.1 Evolution of emission factors for key sectors, including key assumptions and uncertainties**

244 The improvement of emission factors result mainly from two sources: (1) new and better data through domestic measurements for key sectors; and (2) better understanding of penetration levels of 245 manufacturing and control technologies for different sources during 2005-2012. Those improvements 246 247 provide more accurate emission factors, with clearer inter-annual trends by sector, as shown in Figure 248 1. Through comprehensive review of the literature, a database for Hg emission factors (and related 249 parameters) by sector is established for China, with the uncertainty for each emission factor or 250 parameter analyzed and presented as a probability distribution function (PDF), as summarized in 251 Table 1.

252 **Power plants**

As Eq. (3) indicates, the integrated Hg emission factor for power plants, expressed in metric tons (t) of Hg emissions per million metric tons (Mt) coal combusted, is calculated as the product of the Hg content of coal, the release rate of the specific combustion facility, and the difference of one and the Hg removal efficiency of a specific air pollution control device (APCD).

The Hg content of coal in China has been addressed in a series of studies (Wang et al., 2000; Huang and Yang, 2002; Feng et al., 2002; USGS, 2004; Zheng et al., 2006; Zhang et al., 2012a), and the method of Wu et al. (2010) is followed in the current work to determine the values and uncertainties by province. The percentages of Hg content by province are estimated based on available measurement data and a conservative assumption of a lognormal distribution is applied as the PDF, with relatively long tails for the distributions in most provinces. Regarding the release rates, the values for pulverized combustion (PC), circulating fluidized bed (CFB), and grate boiler systems reach 98.7%, 98.4%, and 95.9%, respectively, reflecting that most Hg in coal is emitted into the flue gas due to the high combustion temperature (see details in Table S1 in the Supplement). As currently available measurements are insufficient for data fitting to determine the uncertainties, triangular distributions are assumed for the parameter, with the lowest and highest measurement values taken as the 10th and 90th percentile of each distribution, respectively.

269 Deployment of advanced APCDs in the coal-fired power sector has increased since 2005. The 270 penetration levels of FGD and SCR systems, for example, reached 90% and 27%, respectively, in 271 2012. These technologies demonstrably result in lower Hg emission factors and thereby ancillary 272 benefits in Hg removal (Wang et al., 2012). The removal efficiencies of major types of APCDs, 273 including ESP, FF, joint ESP and FGD (ESP+FGD), and joint SCR, ESP, and FGD 274 (SCR+ESP+FGD), are analyzed using the most recent field measurements at China's power plants 275 (see details in Table S2 in the Supplement). As shown in Figure 2, SCR+ESP+FGD systems have the 276 highest Hg removal efficiency, at 76.6%, followed by FF at 56.1% and ESP+FGD at 53.8%. Large 277 variations of Hg removal efficiencies of APCDs are indicated by different studies, and the values 278 estimated and applied in this work are relatively conservative, particularly for ESP+FGD, which is 279 currently the dominant APCD configuration in China's power sector. In addition, the removal 280 efficiencies are much lower than those in developed countries like the U.S. and Japan. Two reasons 281 could be a large difference in coal qualities between the countries and the poorer operational 282 conditions of APCDs in China (Li, 2011; Zhi et al., 2013). For other dust collectors including wet 283 scrubbers (WET) and cyclones (CYC), limited domestic information from field tests (e.g., Huang et 284 al., 2004) leads to higher removal efficiencies than previous inventories (Streets et al., 2005; Wu et al., 285 2006). We believe these values do not significantly raise the uncertainty because the capacity share of 286 units with either WET or CYC is small, i.e., roughly 2% in 2010.

287 Regarding the prospects for further improvement of Hg emission control in the future, 288 newly-built power units are assumed to apply powdered activated carbon (PAC) injection technology 289 (Srivastava et al., 2006; Cui et al., 2011) or modified catalytic oxidation of elemental Hg (Guo et al., 290 2011; Yan et al., 2011) in S2, and the average Hg removal efficiencies of those technologies are 291 expected to reach 90%. The PDFs of removal efficiencies by device are estimated following the 292 description in Section 2.3. In most cases, the PDFs are assumed to be Weibull distributions due to 293 insufficient data samples. For ESP, however, the data from currently available measurements pass the 294 statistical test, and bootstrap simulation is thus conducted to determine a normal PDF, as shown in 295 Figure S3(a) in the Supplement.

Due mainly to the sharply growing use of APCDs, the average Hg emission factor for power plants is estimated to have decreased from 0.13 g/t-coal in 2005 to 0.08 in 2012, as shown in Figure 1(a). With PAC injection applied in the future under S2, the average emission factor would further decline to 0.05 g/t-coal in 2030.

300 Iron & steel production

301 In previous studies, a uniform emission factor of 0.04 g/t-steel has generally been applied for 302 iron & steel production, with little consideration of improving production technologies (Streets et al., 303 2005; Wu et al., 2006). In this work, as described in Section 2.2, the latest information on APCD 304 penetration trends and removal efficiencies is combined. Hg emissions are calculated separately for 305 each coal-consuming process using Eq. (3), and these are then aggregated to the sector level. The Hg 306 release ratios of coking and pig-iron production are estimated at 63% and 84%, respectively (Wang et 307 al., 2000; Hong et al., 2004), with uniform distributions conservatively assumed due to a lack of 308 updated measurements. Without specific further information, the removal efficiencies and PDFs for 309 the iron & steel industry are assumed to be the same as those for the power sector. This assumption is

expected to result in a possible underestimate of emissions for the sector, because the APCD operations may not be as thorough as those at power plants, given the greater regulatory oversight of the latter in recent years. Although this possible underestimate could be partly quantified by uncertainty analysis, more investigation of the APCD benefits on Hg removal for the iron & steel sector is needed first (as is also the case with other non-power industrial sectors).

315 Driven by the increased penetration of advanced manufacturing and emission control 316 technologies, in particular the growth of mechanized coking ovens, the emission factor for iron & 317 steel production is estimated to have declined from 0.071 to 0.039 g/t-steel from 2005 to 2012, 318 indicating that the application of 0.04 g/t-steel in earlier studies might have underestimated the 319 emissions for this sector in previous years (Figure 1(b)). Regarding the future projection, the ratio of 320 pig iron to steel is assumed to decrease from 92% in 2012 to 80% in 2030 in S2, due to expanding use 321 of electric arc furnaces that use more waste-steel inputs instead of more energy-intensive inputs 322 including pig iron (Wang et al., 2007; Zhao et al., 2012). The emission factor would thus decline 323 further to 0.035 g/t-steel.

324 Non-ferrous metal smelting

325 Although the non-ferrous metal industry, including smelting of Pb, Zn, and Cu, is one of the 326 main sources of Hg emissions (Li et al., 2010; Wu et al., 2012), available emission factors from field 327 tests are still limited, given the many and complex factors that determine emission levels (e.g., the Hg 328 concentration in ore concentrate, smelting technology, and the penetration of acid plants and APCDs). 329 Due to these limited data, a process-based methodology is developed to estimate the emission factors 330 for various kinds of smelters employed in China, as shown in Table S3 in the Supplement. 331 Information on all of the processes and their corresponding emission factors are obtained from direct 332 field measurements (Feng et al., 2004; G. Li et al., 2009; Li et al., 2010; Wang et al., 2010; Zhang et al., 2012b) or field-based calculations (Wu et al. 2012). Given the very small sample sizes, uniform distributions have to be assumed for most processes, with the lowest and highest measurement values subjectively taken as the 10th and 90th percentile of each distribution, respectively. This conservative assumption provides relatively large variation of emission factors, indicating big uncertainties for them due to insufficient domestic field measurements. Notably, the oxygen-pressure leaching process for Zinc smelting has not been included in the table, because it does not include the process of high-temperature calcination and thus little mercury is released to the atmosphere.

340 Based on a plant-by-plant database (Wu et al., 2012) and a list of small smelters that have been 341 shut down since 2010, the penetrations of various kinds of smelters are calculated by year and 342 non-ferrous metal type, and the inter-annual trends of emission factors are then analyzed. As shown in 343 Figure 1(d)-(f), the national average EFs for Zn, Pb, and Cu smelting are estimated to have dropped 344 from 15.5, 16.7, and 1.7 g/t-product in 2005 to 13.3, 4.7, and 0.2 g/t in 2012, respectively. In the 345 future projection of S2, the EFs are projected based on the assumption that the most advanced 346 technologies will be required at all new smelters. The EFs for Zn and Pb are thus estimated to decline 347 further to 9.1 and 2.2 g/t-product in 2030, respectively.

348 **Cement production**

A series of studies have been conducted to measure the Hg emission levels of cement production (Li, 2011; Zhang, 2007). Based on the available data from those field tests, the emission factors are estimated at 0.008, 0.052, and 0.120 g/t-product for cement kilns with FF, ESP, and WET dust collectors, respectively. The data sample for FF passes the statistical test and bootstrap simulation is applied to determine its PDF as a Weibull distribution, as shown in Figure S1(b) in the Supplement. For other dust collectors, however, the current data are too limited and uniform distributions are used, with the lowest and highest measurement values taken as the 10th and 90th percentile of each distribution, respectively.

357 Combining the inter-annual trends of APCD penetration for the sector (Lei et al., 2011; Zhao et 358 al., 2013), the national average emission factor is estimated to have declined from 0.06 in 2005 to 359 0.018 g/t in 2012 (Figure 1(c)), resulting mainly from the increased use of precalciner kilns with FF. 360 For the future, all kilns other than precalciners are expected to be closed by 2020 in S1 and S2, and by 361 2030 in S0. In addition, SCR systems are assumed to be deployed at all precalciner kilns in S2 (Zhao 362 et al., 2014). These improvements would lead to reductions in the sector-average EFs to 0.013, 0.012, 363 and 0.008 g/t-product in S0, S1, and S2, respectively, in 2030. Regarding the emissions from coal 364 combustion in cement production, the Hg removal efficiencies for various APCDs are applied to 365 generate the emission factors, and the national average value is estimated to have declined from 0.11 366 to 0.08 g/t-coal during 2005-2012. While no significant abatement is found for S0 and S1 after 2010, 367 the emission factor would further decrease to 0.04 g/t-coal in S2 by 2030, attributed to the greater use 368 of SCR in the scenario.

369 **Other industrial sources**

The emission factors of industrial and heating boilers are estimated using Eq. (3). The Hg release ratios for grate boilers and CFB are estimated at 76% and 91% based on limited domestic measurements (Wang et al., 2000; Tang et al., 2004), and are lower than those of power plants. Uniform distributions are assumed to quantify the uncertainty of the parameter. WET and CYC are the dominant types of dust collectors for boilers and their removal efficiencies with PDF are assumed to be the same as those for power plants. For the future under S2, FGD is assumed to be deployed at all new boilers, leading to a larger fraction of Hg removal. 377 Production of polyvinyl chloride polymer (PVC) is a significant contributor to Hg emissions due 378 to wide use of mercuric chloride catalyst in acetylene-making processes. The emission factor is 379 calculated as the product of the Hg content in PVC and its atmospheric release ratio during the 380 production process. The Hg content in PVC is estimated to range from 0.12 to 0.20 kg Hg/t-PVC, 381 based on investigation by Hao et al. (2005), and the release ratio to be 1%, according to THU (2009). 382 For other processes including Hg mining, production of batteries and fluorescent lamps, large-scale 383 gold production, and oil and gas combustion, the emission factors from AP-42 (USEPA, 2002a) and 384 previous inventory work (Streets et al., 2005) are used due to lack of updated information from domestic measurements. Given the big uncertainties for those emission factors, lognormal 385 386 distributions are assumed for them with the CV conservatively set at 100%, as suggested by Bond et 387 al. (2004).

388 Residential sources

389 For residential coal consumption, the determination of Hg emission factors is similar to that of 390 industrial boilers. Biomass combustion takes account of crop residues (used as biofuel in households 391 and as waste burned in open fields) and fuel wood (used in households). Domestic information and 392 field measurements are adopted from Huang et al. (2011) and Zhang et al. (2013) to estimate the 393 emission factors, and uniform distributions are assumed reflecting the relatively high uncertainty. 394 Based on the domestic dataset, the average EFs for combustion of crop residues (16.7 ng/g) and fuel 395 wood (12.3 ng/g) calculated in this work are lower than the values adopted in previous literature (e.g., 396 37 ng/g for crop residues and 20 ng/g for fuel wood, Streets et al., 2005).

Hg emissions from solid waste incineration (SWI) are estimated separately for municipal solid waste incineration (MSWI) and rural household waste incineration (RHWI), due to different mercury content levels and burning techniques. For MSWI, an emission factor of 0.22 g/t with Weibull distribution is estimated, with bootstrap simulation based on domestic field tests by L Chen et al. (2013) and Hu et al. (2012) (Figure S1(c) in the Supplement). The emission factor for RHWI is estimated as the product of Hg content and the atmospheric release ratio, which are obtained from Hu et al. (2012).

404 **3.2 Speciation of Hg with probability distribution functions**

405 The speciation of Hg plays a crucial role in its atmospheric fate and transport, and chemical cycling. The fate of Hg released to atmosphere varies by species (Hg⁰, Hg²⁺, and Hg^p), which in turn 406 407 are determined by fuel quality and the removal mechanisms of APCDs, thereby varying significantly 408 by emission source. A thorough review of existing studies is conducted to compile a database of Hg 409 speciation by sector, and to provide the mass fractions of the three main chemical forms (see details in 410 Table S4 in the Supplement). In general, the emission sources that determine Hg speciation can be 411 divided into three categories, according to the nature of APCD deployment and data availability. First 412 are those sources whose emission factors can be calculated based on the removal efficiencies of 413 different APCD (e.g., CPP, CEM, ISP, OIB and RC), in which case the mass fractions are estimated 414 based on results from field measurements by type of APCD. Second are sources with insufficient 415 measurement samples to determine emission factors by APCD, in which case the average values of 416 available field test results are calculated and directly applied as the mass fractions of the three species 417 for the sector (e.g., NMS, BIO and SWI). Third are sources for which very little domestic information 418 about speciation can be found, in which case results from global studies (Pacyna and Pacyna, 2002) 419 have to be used, with little update to previous inventories (Streets et al., 2005). Those sources mainly 420 include industrial processes like artisanal gold production, Hg mining, and battery and fluorescent 421 lamp production.

As shown in Table S4, the speciation of total Hg varies considerably by different types of APCD configurations. For example, the Hg⁰ mass fraction averaged over all estimates in the literature is 83% for ESP+FGD, attributed to the relatively strong removal effects of both ESP and FGD on Hg²⁺ and Hg^p. Inclusion of SCR leads to significant increase in the Hg²⁺ fraction, resulting mainly from the conversion of Hg⁰ to Hg²⁺ by the SCR process (Wang et al., 2010b). In general, oxidation of Hg⁰ leads to higher removal of Hg because Hg²⁺ is more liable to be adsorbed in FGD scrubber solution, and use of advanced dust collectors leads to lower Hg^p as most of it can be captured on particles.

For mass fraction data that pass the Kolmogorov-Smirnov test, bootstrap simulation is applied to determine a PDF, e.g., the mass fractions of Hg^{2+} for ESP, ESP+FGD and SCR+ESP+FGD (Figure S1(d)-(f) in the Supplement). Otherwise, triangular or uniform distributions are applied. The PDFs for Hg speciation are summarized in Table 2.

433

434 4 RESULTS AND DISCUSSION

435 **4.1 Historical trends in mercury emissions to the atmosphere**

436 The total national emissions of anthropogenic Hg are estimated to have increased from 679.0 t in 2005 to 749.8 t in 2012, with a peak of 770.6 t in 2011, as shown in Figure 3. The annual growth rate 437 of emissions averaged 1.4% during 2005-2012, much lower than that of China's energy consumption 438 (7.6%) or the economy (>10\%). The result reflects effective constraints on Hg emissions since 2005, 439 compared to relatively fast growth in early 2000s (e.g., 8% annual growth of Hg emissions from 2000 440 441 to 2003 suggested by Wu et al. (2006)). This national trend, however, is currently difficult to confirm 442 fully with field observations, given the lack of long-term monitoring data for atmospheric ambient Hg in either polluted cities or background regions. Limited inter-annual results for one background area 443

444 (Changbai Mountain in northeastern China) show reduced Hg levels (Wan et al., 2009; Fu et al., 445 2012b), but those differences are believed to result from changes in sampling location rather than 446 emissions (personal communication with X. Fu of the Institute of Geochemistry, Chinese Academy of 447 Sciences, 2014). For speciation of Hg emissions, clear changes are found for different sectors. For example, the fraction of Hg⁰ to total Hg for power generation is estimated to increase from 59% to 448 449 75% during 2005-2012, due to increased use of FGD systems; while that for cement and iron & steel 450 production decrease from 44% to 33% and 43% to 30%, respectively, due to increased use of fabric 451 filters. The varied speciation of emissions from different sectors compensates each other, leading to 452 relatively stable speciation of total anthropogenic Hg emissions for recent years (around 55%, 39%, and 6% for Hg^0 , Hg^{2+} , and Hg^p , respectively). 453

454 The annual emissions by source category are summarized in Table 3. Coal combustion, gold 455 mining, and nonferrous metal smelting are the largest sources of anthropogenic Hg, accounting 456 together for 85% of national total emissions. The share of coal combustion (from the power sector, 457 industrial and heating boilers, cement kilns, residential stoves, and iron & steel production, in 458 declining order) to total national emissions is estimated to have increased from 43% in 2005 to 49% 459 in 2012. This is mainly due to relatively constant emission levels of gold mining and nonferrous metal 460 sectors during the same period, resulting from penetration of newer and more advanced mining and manufacturing technologies. Emissions of Hg⁰, Hg²⁺ and Hg^p are summarized by sector in Table 461 S5-S7 of the Supplement. For Hg^0 and Hg^{2+} , the three biggest sources are the same as those for total 462 Hg emissions, i.e., coal combustion, gold mining, and nonferrous metal smelting. For Hg^p, coal 463 combustion plays a dominant role, with the share ranging 78%-84% for various years, as very little 464 Hg^p emissions are estimated from gold mining, zinc smelting, and lead smelting. 465

466 Provincial emissions, including inter-annual variations, are assessed and illustrated in Figure 4. 467 Because of uncertainties about both emission levels and spatial distribution, Hg emissions from 468 ASGM are omitted from the provincial analysis. While coal combustion is identified as the biggest 469 source of atmospheric Hg in most provinces, relatively high emissions from non-combustion sources 470 are estimated for several provinces including Hunan, Yunnan, Henan, Guangxi, Anhui, and Shaanxi, 471 resulting mainly from the large production of Zn and/or Pb in those regions. Clear differences in 472 emission trends from 2005 to 2012 are found by region. In contrast to most provinces that have seen 473 increasing emissions, the three regions with the highest densities of population, economic activity, 474 and other pollution show declining estimated emissions, i.e., the Jing-Jin-Ji region (JJJ, including 475 Beijing, Tianjin and Hebei), the Yangtze River Delta region (YRD, including Shanghai, Jiangsu and 476 Zhejiang), and the Pearl River Delta region (PRD, including Guangdong). The collective share of 477 total Hg emissions of the 7 provinces in these regions is estimated to have declined from 24% in 2005 478 to 19% in 2012, which is similar to trends in criteria air pollutants (Zhao et al., 2013). On one hand, 479 this regional deviation indicates slower growth in heavily polluting industry and the progress of 480 emission controls in highly developed regions. On the other hand, it indicates that China's air 481 pollution challenges have been expanding to less developed interior provinces, which are 482 experiencing rapid urbanization, accelerated economic development, and fast growth of pollution 483 sources.

To be applicable to simulation of atmospheric transport and chemistry, annual Hg emissions at the provincial level are allocated to a $0.25^{\circ} \times 0.25^{\circ}$ grid system, applying the methods described in Zhao et al. (2012). Note the emissions from production of coal-fired power, cement, and iron & steel are allocated at the unit or plant level (e.g., Figure S2(a) in the Supplement for coal-fired power 488 plants). Shown in Figure S2(b)-(d) are the gridded emissions of China's anthropogenic Hg^0 , Hg^{2+} and 489 Hg^p , respectively.

490 **4.2 Implication of emission controls on national Hg emissions**

491 China's anthropogenic Hg emissions have not increased as rapidly compared to the country's 492 economic growth, reflecting the success of national strategies in broader emission control. While 493 collectively causing this national trend, emission trends by sector have varied greatly due to different 494 driving factors and uneven control policies. More detailed analysis is needed to disentangle the 495 sources contributing most to the Hg emission trends. Particularly high uncertainty undermines 496 estimation of emissions from ASGM, due to scarcity of input data and information, and its annual 497 emission level is assumed unchanged over time in this work. Although recognized as the largest 498 contributor of the individual sources to total Hg emissions (Table 3), ASGM must unfortunately be 499 omitted here as a source type affecting the national emission trend due to these data constraints.

500 We divided the remaining anthropogenic sources into three categories, as indicated in Figure 5(a). 501 The first category includes sources for which uniform and unchanged emission factors are applied 502 over time (i.e., LGM, BIO, SWI, and OMP). The inter-annual variability of Hg emissions from those 503 sources are thereby only affected by the changes of activity levels, and the annual emissions for 504 Category 1 sectors have continued to increase, from 80.3 t in 2005 to 109.8 t in 2012. Due to their 505 relatively small fraction of total emissions (<15%), however, the Category 1 sectors have little 506 influence on the trend of the national total, which shows much slower growth and even reduced 507 emissions in a few years, as shown in Figure 5(a). Category 2 consists of industrial fuel combustion 508 (HB and OIB), and residential use (RC and ROG), those for which emission factors are 509 region-dependent and show little inter-annual variation due to very limited implementation of 510 pollution control measures. The Hg emission trend of these sources therefore depends mainly on the

511 intensive coal use in recent years, and estimated emissions in 2012 are 47% higher than those of 2005. 512 Category 3 includes CPP, CEM, ISP, and NMS. Although the activity levels (i.e., coal consumption 513 and industrial production) increased in these sources at similar rates as the sectors of Categories 1 and 514 2, the Hg emission trends of Category 3 sectors are dominated by the combined effects of improved 515 manufacturing technologies and increased use of APCDs to control criteria air pollutants. The 516 emissions of these sectors are estimated to have peaked at 362 t in 2007, and then to have declined to 517 313 t in 2012, largely offsetting the increase in emissions from Categories 1 and 2 and playing a 518 crucial role in constraining total national emissions.

519 Figure 5(b) compares the trends of activity levels and Hg emissions for Category 3 sectors from 520 2005 to 2012. During the period, coal consumption from production of coal-fired power, cement, steel, 521 and nonferrous metals increased by 70%, 107%, 158%, and 104%, respectively. A leveling of 522 industrial production is found in 2008, attributed to production constraints imposed for the Beijing 523 Olympics and to the economic recession at the end of 2008. However, economic activities increased 524 sharply again under a major economic stimulus policy responding to the recession, and energy and 525 industrial production continued to grow swiftly in the following years. Despite the fast growth of 526 activity levels, however, the Hg emissions from the four sectors were clearly constrained, to varying 527 degrees: those from CEM decreased by 38%, those from CPP and NMS in 2012 returned to the levels 528 of 2005, and only those from ISP increased, by 44%, though still far less than growth of steel 529 production. As described in Section 3, the reduced emission factors through the period are the main 530 reasons for the emission abatement, attributed to the replacement of old and small plants or kilns with 531 larger ones with high combustion efficiencies and advanced control technologies. The increased 532 penetrations of FGD and SCR systems in CPP, precalciner kilns with FF in CEM, mechanized coking 533 ovens with ESP in ISP, and improved manufacturing technologies in NMS have lead to great ancillary

benefits of atmospheric Hg emission abatement. As indicated in Figure S3 in the Supplement, the emission controls are estimated to have cut 100, 93, 30, and 76 t of Hg emissions in 2012 for CPP, CEM, ISP and NMS, respectively, compared to a hypothetical case in which no progress of emission control is assumed for the four sectors since 2005. Without the controls, the Hg emissions of those sectors in 2012 would have exceeded 600 t, almost double the current estimate. This shows that China's pollution controls in power and key industrial sectors have slowed national Hg emissions, and that energy consumption and industrial production are poor proxies for Hg emissions.

541 **4.3 Evaluation of the estimated emissions against other studies**

542 There are several global inventories that include data for China, including those by the United 543 Nations Environment Programme (AMAP/UNEP, 2008; 2013; Pacyna et al., 2010), International 544 Institute for Applied System Analysis (IIASA, Rafaj et al., 2013), Emission Database for Global 545 Atmospheric Research (EDGAR, Muntean et al., 2014), and Peking University (Y Chen et al., 2013). 546 The trends in China's Hg emissions estimated in the current work is difficult to compare directly to 547 those studies for two reasons: 1) limited studies have been conducted of China's national total Hg 548 emissions for the most recent years, a period with large changes in emission controls across the 549 country; and 2) the sectors and sources of anthropogenic Hg emissions are not defined similarly in different inventories. For earlier years, Wu et al. (2006) estimated China's anthropogenic Hg 550 551 emissions increased from 552 in 1995 to 696 t in 2003, with a higher annual growth rate (2.9%) than 552 this work for 2005-2012 (1.4%). The results of speciation analysis are similar between Wu et al. 553 (2006) and this work, with slightly larger mass fraction of Hg^p (12% vs. 6%) but a smaller one of Hg^{2+} (32% vs. 39%) in Wu et al. This is probably due to oxidation of Hg^{0} by APCDs and increased 554 555 use of advanced dust collectors after 2005.

556 Illustrated in Figure 3 are the estimates of China's anthropogenic Hg emissions for various years 557 between 2005 and 2012 from different inventories. (Note that estimates by Y Chen et al. (2013) are 558 not shown because that study included only combustion sources, not all anthropogenic sources.) Our 559 estimates are generally larger than those of global inventories, except for the results of UNEP for 560 2005 (AMAP/UNEP, 2008). In particular, the estimates for 2005-2008 by Muntean et al. (2014) are 561 clearly below the lower bounds of 95% confidence intervals (CI) of this work (see Section 4.4 for 562 details). Our higher estimate is supported by limited top-down studies, e.g., Pan et al. (2007), who 563 applied an inverse modeling method with four-dimensional variational data assimilation and derived a larger Hg⁰ emission estimate than those from bottom-up methods. Most recent studies evaluated the 564 565 annual emissions of China's anthropogenic Hg at 643 t for 2007 (Wang et al., 2014) and 494 t for 566 2008 (Muntean et al., 2014), i.e., 101 and 248 t smaller than our estimates, respectively. Wang et al. 567 (2014) and Muntean et al. (2014) further applied their emissions in GEOS-Chem model and the simulated ambient total Hg or Hg⁰ concentrations were generally lower than observation at 568 569 background/rural sites across the country, implying a possible underestimate of Hg emissions.

570 To better understand the reasons for the discrepancies of various studies, the emissions from 571 particular sectors in global inventories and in this work are summarized and compared in Table S8 in 572 the Supplement. For 2005, the much higher emissions of CPP and the combined HB & OIB sectors in 573 the UNEP inventory (AMAP/UNEP, 2008; Pacyna et al., 2010) than ours estimates mainly from little 574 consideration of emission controls and thereby larger emission factors for those sources. For 2010, 575 however, lower emissions of CPP are estimated in the UNEP inventory (AMAP/UNEP, 2013), 576 attributed mainly to both higher penetrations and higher Hg removal efficiencies of APCDs compared 577 to our estimates. The large differences in emissions from HB & OIB and NMS are the main sources of higher national totals in our inventory than most of the other global inventories. For example, 578

579 AMAP/UNEP (2013) uses the energy data from the International Energy Agency, which estimates 580 coal consumption of China's industrial boilers as 110 Mt lower than the official data used here for 581 2010. FF systems, which are able to capture some Hg emissions, are assumed to be deployed at 25% 582 of Chinese industrial boilers by AMAP/UNEP (2013), while our data indicates a much lower 583 penetration. For NMS, AMAP/UNEP (2013) and Muntean et al. (2014) apply activity data from 584 USGS (2011), which provides lower nonferrous metal production estimates than NBS (2013b). 585 Muntean et al. (2014) uses emission factors from EMEP/EEA (2009), i.e., 5 g/t-Zn, 0.9 g/t-Pb, and 586 0.03 g/t-Cu, much lower than our results.

587 Besides the total emissions, several studies have been conducted to analyze the Hg emissions 588 from certain sectors in China. For coal combustion sources as a whole. Tian et al. (2010) calculated 589 the Hg emissions at 284 and 306 t for 2005 and 2007, respectively, within 10% of our estimates. Y 590 Chen et al. (2013) calculated China's Hg emissions from coal combustion at 362 t for 2007, of which 591 the emissions from CPP were 204 t, much larger than our estimate of 152 t. From a global perspective, 592 Y Chen et al. (2013) estimated the penetrations of APCD by country using a parameterized function, 593 and derived relatively low fractions of APCD for the power sector in China. Streets et al. (2009b) 594 calculated the emissions from CPP at 125 t for 2005, while Tian et al. (2012) estimated that annual 595 emissions from CPP during 2005-2007 ranged 135-139 t, with little inter-annual variability. Those 596 estimates are somewhat lower than our results. Although the differences could be attributed to many 597 factors including discrepancies in details regarding boiler technologies and data sources of Hg content 598 of coal, the relatively conservative removal efficiencies of APCDs for Hg assessed and applied by us 599 (as shown in Figure 2) are believed to be the most important reason for the higher estimate of Hg 600 emissions. Wang et al. (2010c) estimated that Hg emissions from CPP would reach 155 t in 2010, 601 higher than our results. However, the energy data and penetrations of APCDs (especially FGD) in

Wang et al. (2010c) were predictions based on Zhao et al. (2008), as the official statistics for 2010 were unavailable when the study was conducted. The larger annual coal consumption by CPP and lower penetration of FGDs in the study compared to the official statistics (1735 Mt vs. 1576 Mt, and 70% vs. 86%, respectively) could lead to an overestimate of Hg emissions for the sector.

606 For NMS, previous inventories commonly used constant emission factors, citing lack of detailed 607 analyses of the trends in manufacturing technology penetration and thereby any ancillary effects on 608 Hg emissions. Feng et al. (2009) summarized results from previous studies and estimated that the 609 emission factors of NMS in China for 1995-2003 could reach as high as 6-155 g/t-Zn, 44 g/t-Pb, and 610 10 g/t-Cu, while Pirrone et al. (2010) adopted 7 g/t-Zn, 3 g/t-Pb, and 5 g/t-Cu for a 2003 emission 611 estimate for China, based on results from developed countries. If those two sets of EF values are 612 applied while ignoring possible variation over time, Hg emissions from NPS in 2012 would be 475 t 613 and 80 t, i.e., 420% larger and 12% lower than this work, respectively. The big gaps between different 614 estimates, as indicated in Figure 6(a), reveal the importance of better tracking the inter-annual trends 615 of emission factors for the sector. Based on a detailed survey on individual smelting plants, a more 616 recent study by Wu et al. (2012) developed a technology-based methodology with consideration of 617 smelting processes, mercury concentrations in ore concentrates, and mercury removal efficiencies of 618 APCDs. They calculated that emissions declined from 87 in 2005 to 72 t in 2010, more consistent 619 with our study than those using constant emission factors.

For ISP and CEM, emission factors in previous inventories were mainly obtained from Pacyna and Pacyna (2002) and Streets et al. (2005), respectively, i.e., 0.04 g/t-product. With these uniform emission factors adopted, estimated Hg emissions from the two sectors during 2005-2012 would continue increasing from 15 to 38 and 43 to 88 t, respectively, as shown in Figure 6 (b) and (c). This ignores the effects of improved manufacturing technologies and increased use of APCDs, and would potentially overestimate emissions, particularly in recent years. For MSWI, the emission factor of 2.8 g/t from UNECE/EMEP (2004) was widely accepted in previous inventories. A series of domestic field measurements, however, suggested a much smaller value of 0.22 g/t for China (L Chen et al., 2013; Hu et al. 2012), and lower emissions are estimated in this work (Figure 6(d)). Given the swift growth of solid wastes in China, more field tests on both municipal and rural solid waste burning plants are thus imperative to confirm the levels of emission factors and to reduce the uncertainties of Hg emission estimates for these sources.

632 **4.4 Uncertainties of national emission inventory**

The uncertainties of anthropogenic Hg emissions in China for 2005-2012 are quantified using 633 634 Monte-Carlo simulation and the results for selected years are summarized in Table 4. In 2010, for 635 example, the uncertainties of total Hg emissions and those from coal combustion are estimated at -23%-+51% (95% CI) and -49%-+69%, respectively. Since the annual emissions from ASGM and 636 637 associated uncertainties are assumed to be unchanged during the period and are thus comparatively subjective, the uncertainties of anthropogenic Hg emissions excluding ASGM is further calculated, at 638 639 -23%-+61% (95% CI). The uncertainties of the current Hg emission inventory are believed to be partly responsible for the differences in ambient Hg levels between observations and model 640 simulations (e.g., a 0-50% difference suggested by Wang et al., 2014). Larger uncertainties are found 641 642 for individual Hg species than for total Hg, e.g., -31%-+58%, -32%-+69%, and -51%-+114% (95%) CIs) for Hg^0 , Hg^{2+} , and Hg^p in 2010, respectively (not shown in the table). Among the three aggregate 643 644 sectors (CPP, IND, and RES), the uncertainties of IND are relatively small. This does not imply that 645 the emission characteristics of IND are well understood, however, but rather results from the aggregation of the uncertainties of all industrial sources. It thus cannot reflect larger uncertainties for 646 647 particular IND sources.

Figure S4 illustrates the emission estimates and uncertainties by source for different Hg species in 2010. For all species, BIO, SWI and ROG are the sources with the largest estimated uncertainty relative to their central estimates (i.e., 95% CIs expressed in percentages). However, particular industrial sources, including those with less relative uncertainty, are better determinants of the national Hg emission uncertainty, because of their large fractions of total emissions. Those sources include CPP for Hg⁰, NMS and GM for Hg⁰ and Hg²⁺, and OIB and RC for Hg^p.

654 Table 5 summarizes the parameters that are important in determining the uncertainties of 655 emissions according to their contributions to the variance of emissions. In most cases, parameters 656 related to emission factors contribute most to the uncertainties, including the Hg content of coal in 657 provinces with large consumption (e.g., Shandong and Henan), emission factors of biomass burning 658 and particular technologies for nonferrous metal smelting, and the removal efficiencies of dominant 659 APCDs. The amount of burned coal and biomass are found to be important specifically to the 660 emission uncertainty of the residential sector. For individual species, the mass fractions of different 661 species for various APCDs and gold mining are identified as key determinants of uncertainty.

It should be noted that no inter-annual variation for those parameters related to emission factors is assumed for the research period, even if large uncertainty exists for them in a given year. Thus each individual parameter or emission factor applied for estimation of emission uncertainties for a given year is statistically correlated with it for another year in the Monte-Carlo simulation framework. Under this ideal assumption, the uncertainties in emissions for an individual year, whether big or small, are not associated with the inter-annual trends in emissions.

Inclusion of more results from recent measurements of emission factors reduces the uncertainty of CPP for 2005 estimated here compared to that estimated for 2003 by Wu et al. (2003). It can be seen from Table 4, however, that the uncertainties of emissions from CPP increased from 2005 to 671 2012. This results mainly from the fast penetration of FGD systems after 2005 and that of SCR after 672 2010, of which the ancillary effects on Hg control varied significantly among measured plants. In past 673 years, installed FGD systems were believed to be operated sporadically, in order to save operational 674 costs, and large discrepancies in estimated SO₂-removal efficiencies exist across the country (Xu, 675 2011; Zhao et al., 2013; 2014). The unclear operation of FGD causes a wide range of estimated Hg 676 removal efficiencies of the systems and thus enhances the uncertainties of the emission estimate, as 677 FGD usage increases in the sector over the study period. In addition, the Hg removal effects of SCR 678 are still poorly quantified, and the uncertainties of Hg emissions are further elevated in recent years 679 because China is currently undertaking NO_x control largely through expanded use of SCR (Zhao et al., 680 2014). As shown in Figure 7, the contribution of Hg removal efficiency of FGD to the variance of 681 CPP emissions increases from 0% in 2005 to 26% in 2010, and it has been the most important 682 parameter contributing to the uncertainty of CPP emissions since 2009. In 2012, Hg removal 683 efficiencies of FGD and SCR are estimated to collectively contribute 37% of the uncertainty of Hg 684 emissions. The emission uncertainties of given industrial sources increased recently for similar 685 reasons. The uncertainty of Hg emissions from NMS, for example, increased from -46%-+116% in 2005 to -45%-+169% in 2012. This is attributed mainly to the increased use of electrolytic processes 686 687 in Zinc smelting, for which domestic measurements are rare and the emission factor has high 688 uncertainty. Moreover, the reduced ratios of gold extraction by amalgamation, reported but 689 unconfirmed, enhance the Hg emission uncertainty of gold mining. In general, therefore, the 690 uncertainty of Hg emissions is higher in the most recent years and may continue to be so in the near 691 future. More field tests or investigations of particularly important sectors are needed for better 692 understanding of the evolution of emission sources and their benefits to Hg control.

693 **4.5 Future emission trends by scenarios**

694 The projected national emissions through 2030 are summarized by sector in Table 6. As shown 695 in Figure 3 and Table 6, China's anthropogenic Hg emissions are likely to increase slightly in the 696 future, even with a few new Hg-specific control measures, judged by scenarios S0 and S1. The 697 emissions in 2030 for the two scenarios are estimated at 869 and 813 t, i.e., 16% and 8% higher than 698 2012, respectively. The estimated growth in Hg emissions continues to be slower than that of the 699 economy and energy consumption projected by IEA (2012). This results mainly from the ancillary 700 benefits of ongoing control policies targeting other pollutants in the country, such as the National 701 Action Plan for Air Pollution Prevention and Control (Zhao et al., 2014). The results suggest that 702 projecting China's Hg trajectory based only on economic and/or energy growth would likely lead to 703 overestimation.

704 Comparing the three scenarios, S2 produces a much larger reduction in Hg emissions over S0 705 than does S1. This suggests that implementation of Hg-specific controls may offer more effective 706 emission reduction than relying on the ancillary benefits of energy conservation. In particular, if key 707 industrial sources including ASGM can be controlled by national regulations (two thirds of such 708 emissions are assumed to be cut in S2, based on an estimate by Feng et al. (2009)), the national Hg 709 emissions from 2015 on would be less than those of 2005, and by 2030 would be less than 600 t, 23% 710 below the 2012 total. For industrial sources other than metallurgy, however, the Hg abatement in S2 is 711 relatively modest, implying small future ancillary effects on Hg of APCDs due to their nearly 712 saturated deployment in most sectors. Expanded use of Hg-specific removal devices in sectors such as 713 power generation and heavy industry is thus essential to further reduce Hg emissions in the future. In 714 addition, very few effective policies are identified that target residential sources, resulting in elevated

emissions for that sector. The RES share of total anthropogenic Hg emissions in S2 is thus projected
to rise from 11% in 2012 to 19% in 2030.

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718 5 CONCLUSIONS

719 Facing difficult challenges of severe urban and regional air pollution driven by swift economic 720 development and enormous energy consumption. China has been implementing a series of policies in 721 energy conservation and emission control since 2005. Although not specifically targeting Hg, a pollutant of broad international concern, the policies and measures have effectively constrained 722 723 China's Hg emissions because of their ancillary effects. From 2005 to 2012, China's anthropogenic 724 emissions of atmospheric Hg are estimated to have increased from 679 to 750 t, a much slower rate of 725 growth than those of China's economy and energy consumption. The values are generally larger than 726 those of global inventories, as higher activity levels (energy consumption and industrial production) 727 and lower penetrations of emission control devices for certain industrial sources are applied in this 728 study. Decreased Hg emissions are estimated for the JJJ, YRD, and PRD regions, the areas of the 729 country with the highest density of population, economic activity, and energy consumption. The 730 collective Hg emissions from four key sectors (power generation, cement production, iron & steel 731 production, and nonferrous metal smelting) are estimated to decline 3% from 2005 to 2012, attributed 732 to the enhanced use of devices with high energy efficiencies and pollutant removal rates. Even with 733 considerable growth of energy use projected by IEA (2012), continued measures in pollution control 734 will further constrain the national Hg emission trajectory in the future. Analyses that overlook the 735 effects of recent energy and pollution control policies will thus likely result in overestimation of China's recent and future Hg emissions. 736

737 It should be noted, however, that the uncertainties of China's Hg emission estimate have at the 738 same time increased in recent years. This is mainly because of high uncertainties about the operational 739 and other characteristics of the same advanced APCDs or improved manufacturing technologies that 740 are nevertheless believed to be reducing emissions in key sectors. In addition, the unknown levels and 741 locations of illegal ASGM activities continue to contribute significantly to the uncertainty of China's Hg emissions. Beyond interest in the national Hg emission totals, the relatively poor understanding of 742 743 the speciation of Hg by sector elevates the uncertainties of emissions of different species, which are of 744 particular importance to scientists simulating atmospheric transport, chemistry, and the environmental 745 fate of Hg. Given the ongoing dramatic changes of emission sources under current policies within the 746 country, therefore, systematic investigations by sector are suggested for Hg pollution, to better track 747 the variability of emission levels and efficiently reduce the uncertainty of emissions for all Hg species. 748 Middle- to long-term observations of atmospheric Hg, both in polluted urban and regional background 749 areas, are also needed to validate analyses of China's anthropogenic Hg emission and to confirm the 750 beneficial effects of pollution control implementation in the country.

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- to improve this work.
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984 FIGURE CAPTIONS

Figure 1. The penetrations of technologies and inter-annual trends of Hg emission factors for typical sources in China for 2005-2012 and S2 through 2030. In each panel, the left vertical axis indicates the percentages of various technologies and right vertical axis indicates the emission factors.

Figure 2. Mercury removal efficiencies of different APCD combinations estimated in this work,
 compared with other inventory studies.

Figure 3. National total Hg emissions with speciation from 2005 to 2012 and future trends under three scenarios through 2030. The error bars for 2005-2012 indicate the 95% confidence intervals of the annual total emission estimates. Estimates from other inventories are shown as well for comparison.

Figure 4. Provincial Hg emissions in 2010 and the relative changes between 2005 and 2012. The
sizes of the pie graphs indicate absolute emissions by source in 2010. Emissions from ASGM are
excluded.

Figure 5. (a) Relative changes in Hg emissions of the national total and different source
categories, and (b) Relative changes of Hg emissions and activity levels for given sectors (all
values normalized to the levels in 2005)

Figure 6. Comparison of current Hg emission estimates to those without updated time-variant emission factors for (a) nonferrous metal smelting, (b) iron & steel production, (c) cement production, and (d) solid waste incineration.

Figure 7. Contribution of different parameters to variance of Hg emissions from CPP during2005-2012.

TABLES

Table 1 Uncertainties of Hg emission factors for main sources, expressed as the probability distribution functions (PDF).

Demonsterne		0 1		Key characteristics for distribution functions				
Parameters		Samples	Distribution	P10 ^b /Min ^c	P90 ^b /Max ^c	Mean ^b /Most likely ^c		
Release rat	es of boilers for (CPP, %						
PC		32	Triangular	89	100	99		
Grate		2	Triangular	92	100	96		
CFB		3	Triangular	93	100	98		
Release rat	es of boilers for (OIB/HB/FO	S, %					
Grate		3	Triangular	51	91	76		
CFB		1	Triangular	51	100	91		
Hg remova	l efficiency by A	PCDs for C	PP, %					
FF		5	Weibull	21	84	56		
ESP		44	Normal	18	23	20		
FF ESP WET FGD+ESP CYC SCR CFB+ESP Nonferrous metal smelting ^d Zinc EP ISP RZSP		3	Weibull	4	26	13		
FGD+ES	SP	30	Weibull	40	68	57		
FGD+ESP CYC		3	Uniform	0	14	-		
SCR		7	Triangular	10	100	77		
CFB+ES	SP	3	Weibull	18	60	43		
Nonferrous metal smelting ^d		1						
Zinc	EP	6	Triangular	0	45	9		
	ISP	3	Uniform	0	140	-		
	RZSP	2	Uniform	2	38	-		
	AZSP	4	Triangular	4	203	89		
Lead	RPSP	2	Uniform	0	1.4	-		
	SMP	2	Uniform	0	12	-		
Copper	FFSP	2	Uniform	0	0.3	-		
	RPSP	2	Uniform	0.1	0.3	-		
Cement pro	oduction							
FF		7	Weibull	0.006	0.011	0.008		
ESP		2	Uniform	0.01	0.11	-		
WET/CY	ľС	2	Uniform	0.06	0.18	-		
Biofuel use	/biomass open b	urning						
Firewood	d	26	Uniform	0	50	-		
Crops		9	Uniform	0	106	-		
Waste incir	neration							
Municipa	al	29	Weibull	0.21	0.32	0.27		
Rural	Release rates	1	Normal	0.37	0.63	0.5		
	Hg content	31	Weibull	0.12	1.58	0.6		

- 1010 ^a Types of probability distributions:
- 1011 Triangular distribution: a continuous probability distribution based on a knowledge of the minimum
- 1012 and maximum and an "inspired guess" as to the modal value;
- 1013 Weibull distribution: a continuous probability distribution described by equation

1014
$$f(x) = \frac{\beta}{\eta} (\frac{x-\gamma}{\eta})^{\beta-1} e^{-(\frac{x-\gamma}{\eta})^{\beta}};$$

1015 Normal distribution: a continuous probability distribution described by the normal equation

1016
$$f(x) = \frac{1}{\sigma\sqrt{2\pi}}e^{-\frac{(x-\mu)^2}{2\sigma^2}};$$

1017 Uniform distribution: a distribution that has constant probability within the given range.

1018 ^b P10 values mean that there is a probability of 10% that the actual result would be equal to or below 1019 the P10 values; P50 mean that there is a probability of 50% that the actual result would be equal to or 1020 below the P50 values; and P90 mean that there is a probability of 90% that the actual result would be 1021 equal to or below the P90 values.

^c These values are for the minimum, the most likely, and the maximum values for the triangular
 distribution function instead of P10, P50, and P90 values, or for the minimum and maximum values
 for the uniform distribution function instead of P10 and P90 values.

- ^d Full names of manufacturing technologies: EP: electrolytic process; ISP: imperial smelting process;
- 1026 RZSP: retort zinc smelting process; AZ: artisanal zinc smelting process; RPSP: rich-oxygen pool
- smelting process; SMP: sinter machine process; and FFSP: flash furnace smelting process.

Parameters		Samplas	Distribution	Key characteristics for distribution functions / %				
		Samples	Distribution	P10/Min	P90/Max	Mean/Most likely		
FF	Hg ⁰ 4 Triangular		Triangular	4.8	30.6	15.8		
	Hg^p	4	Triangular	0.0	34.8	10.8		
ESP	Hg^{2+}	20	Normal	27.9	42.4	35.2		
	Hg^{p}	20	Triangular	0.0	3.6	0.22		
FGD+ESP	Hg^{2+}	11	Normal	9.8	22.2	16.0		
	Hg^{p}	11	Triangular	0.0	3.7	0.3		
WET	Hg^{0}	2	Uniform ^b	0.0	60.0	-		
	Hg^{p}	2	Uniform ^b	0.0	28.0	-		
NOC ^a	Hg^{0}	-	Uniform ^b	0.0	48.0	-		
	Hg^{2+}	-	Uniform ^b	0.0	40.0	-		
SCR	Hg^{2+}	6	Triangular	15.7	40.6	27.6		
NMS_Zn	Hg^{0}	3	Triangular	0.0	55.0	29.0		
	Hg^{p}	3	Uniform	0.0	5.0	-		
NMS_Pb	Hg^{2+}	2	Triangular	15.0	65.0	40.0		
NMS_Cu	Hg^{2+}	2	Uniform	28.0	72.0	-		
BIO	Hg^{0}	25	Weibull	57.3	94.2	76.9		
	Hg^{2^+}	25	Triangular	0.0	21.7	5.0		
SWI	Hg^{0}	10	Gamma	1.1	33.8	6.2		
	Hg ^p	10	Gamma	0.1	2.6	0.5		

Table 2 Uncertainties of mass fractions of Hg speciation for main source categories.

^a No control device for coal combustion; ^b Tentatively assumed

Source category	2005	2006	2007	2008	2009	2010	2011	2012
Coal-fired power plants	144.7	149.5	152.5	144.2	140.6	140.0	155.8	143.6
Industry	473.0	495.9	530.0	533.8	546.0	542.3	540.3	526.4
Cement production	64.4	65.8	66.8	59.1	59.4	45.7	40.1	40.0
Coal use	16.1	17.6	18.7	18.0	20.0	20.4	21.5	22.2
Iron & steel plants	26.2	28.0	28.2	29.7	32.3	34.8	36.8	37.6
Heating boilers	18.1	20.5	24.1	26.0	26.3	30.1	32.6	34.5
Other industrial boilers	61.2	66.7	76.0	81.6	83.7	80.6	87.9	87.4
Nonferrous metal smelting	87.4	98.1	114.2	108.1	112.7	117.6	105.1	91.4
Zinc	43.0	49.0	58.3	59.2	63.4	72.2	69.9	68.1
Lead	39.9	45.0	52.4	45.6	45.8	41.9	34.0	22.0
Copper	4.5	4.1	3.4	3.4	3.5	3.5	1.2	1.4
Gold mining	184.4	183.8	183.8	182.3	183.3	179.5	181.0	182.6
Large scale	17.7	17.1	17.1	15.6	16.6	12.8	14.3	15.9
Artisanal and small scale	166.7	166.7	166.7	166.7	166.7	166.7	166.7	166.7
Other miscellaneous processes	31.2	33.1	37.0	47.0	48.4	54.1	56.8	52.9
Mercury mining	16.2	13.5	14.2	23.7	25.3	28.2	28.3	24.0
Battery/fluorescent lamp production	7.6	8.7	9.8	10.9	10.0	10.0	10.0	10.0
PVC production	7.0	8.8	10.7	10.0	10.7	13.6	16.0	16.3
Oil and gas combustion	0.5	2.1	2.3	2.3	2.4	2.4	2.6	2.6
Residential & commercial sector	61.3	59.8	61.4	63.6	67.8	70.7	74.2	79.5
Coal burning	30.0	28.0	27.2	30.7	33.0	34.9	36.5	38.5
Biofuel use/biomass open burning	10.3	10.5	9.7	9.2	9.4	8.2	8.3	8.4
Solid waste incineration	10.3	10.9	11.4	11.6	12.4	12.8	13.3	15.3
Municipal	1.7	2.5	3.2	3.5	4.4	5.1	5.7	7.9
Rural	8.6	8.4	8.2	8.1	7.9	7.7	7.6	7.4
Oil and gas combustion	10.7	10.4	13.1	12.1	13.0	14.9	16.1	17.4
Total	679.0	705.2	743.8	741.7	754.4	753.0	770.3	749.5
Total coal combustion	296.2	310.2	326.6	330.3	335.9	340.7	371.1	363.8

1032 Table 3 National Hg emissions by source category from 2005 to 2012.

1034Table 4 Uncertainties of Hg emissions by sector for 2005, 2008, 2010 and 2012,1035expressed as the 95% confidence intervals of central estimates. The unit for1036emissions is metric tons (t).

	2005	2008	2010	2012
СРР	145 (-48%, +73%)	144 (-50%, +70%)	140 (-51%, +77%)	144 (-50%, +89%)
IND	473 (-30%, +43%)	534 (-27%, +46%)	543 (-26%, +51%)	527 (-27%, +54%)
RES	61 (-36%, +144%)	64 (-35%, +127%)	71 (-34%, +123%)	79 (-35%, +115%)
Total	679 (-26%, +46%)	742 (-24%, +46%)	753 (-23%, +51%)	750 (-23%, +53%)
Total ^a	512 (-25%, +55%)	575 (-24%, +56%)	586 (-23%, +61%)	583 (-24%, +65%)
Coal	296 (-48%, +70%)	330 (-49%, +66%)	341 (-49%, +69%)	364 (-48%, +76%)

1037 ^a Emissions from ASGM excluded.

1038Table 5 The parameters contributing most to emission uncertainties by sector for10392010. The percentages in the parentheses indicate the contributions of the1040parameters to the variance of corresponding emission estimates.

	СРР	IND	RES
Hg	$\eta_{ESP+FGD}(26\%)$	$E_{ASGM}(41\%)$	EF_{straw} (26%)
	$HgC_{Shandong}$ (21%)	$EF_{NMS_Zn, EP}$ (17%)	AL_{coal} (14%)
Hg^0	HgC _{Shandong} (18%)	E_{ASGM} (39%)	<i>EF_{straw}</i> (41%)
	HgC_{Henan} (8%)	$f_{GM, Hg2+}$ (19%)	AL_{straw} (12%)
Hg ²⁺	HgC _{Shandong} (20%)	$f_{GM, Hg2+}$ (28%)	HgC_{waste} (28%)
	$f_{ESP+FGD, Hg2+}$ (13%)	$EF_{NMS_Zn, EP}$ (22%)	$f_{NOC, Hg2^+}$ (8%)
Hg ^p	$f_{ESP+FGD, Hgp} \left(30\% ight)$	f _{WET, Hgp} (74%)	AL_{coal} (22%)
	$f_{FF, Hgp}$ (14%)	HgC _{Shandong} (4%)	$f_{NOC, Hg0} (15\%)$

1041 Table 6 Projected national Hg emissions by source category for different scenarios 1042 through 2030.

Source enterory	2015			2020			2030		
Source category	S0	S 1	S2	S 0	S 1	S2	S 0	S 1	S2
Coal-fired power plants	150.0	149.6	130.8	164.2	153.1	130.9	181.8	155.0	126.8
Industry	578.1	571.1	405.4	588.0	580.9	401.4	570.9	547.6	342.5
Cement production	36.8	36.6	25.4	37.5	37.3	17.2	25.0	24.3	8.9
Coal use	21.1	21.0	13.2	21.7	21.6	11.3	17.6	17.3	8.7
Iron & steel plants	40.0	39.9	39.3	41.7	41.4	39.0	39.8	39.1	34.8
Heating boilers	39.2	37.8	34.2	38.8	37.4	33.8	40.8	36.1	32.3
Other industrial boilers	105.2	101.3	86.4	104.1	100.4	85.4	109.4	96.8	81.7
Nonferrous metal smelting	110.5	109.6	102.4	116.0	115.0	105.5	109.6	106.8	68.2
Zinc	84.5	83.8	78.9	88.7	88.0	81.8	83.8	81.7	56.0
Lead	24.7	24.5	22.3	25.9	25.7	22.4	24.5	23.9	11.0
Copper	1.3	1.3	1.2	1.4	1.3	1.3	1.3	1.3	1.2
Gold mining	182.5	182.4	63.3	183.3	183.1	63.7	182.4	182.0	63.2
Large scale	15.5	15.4	7.7	16.3	16.1	8.1	15.4	15.0	7.5
Artisanal and small scale	167.0	167.0	55.7	167.0	167.0	55.7	167.0	167.0	55.7
Other miscellaneous processes	64.0	63.5	54.3	66.6	66.1	56.7	63.9	62.6	53.4
Mercury mining	34.1	33.8	33.8	35.8	35.5	35.5	33.8	33.0	33.0
Battery/fluorescent lamp production	10.0	10.0	3.3	10.0	10.0	3.3	10.0	10.0	3.3
PVC production	16.8	16.7	14.1	17.7	17.5	14.8	16.7	16.3	13.7
Oil and gas combustion	3.0	3.0	3.0	3.2	3.1	3.1	3.3	3.3	3.3
Residential & commercial sector	86.0	84.2	84.2	92.0	88.4	88.4	116.7	109.9	109.9
Coal burning	37.9	37.0	37.0	37.3	36.4	36.4	34.6	31.6	31.5
Biofuel use/biomass open burning	8.7	8.7	8.7	8.1	8.1	8.1	6.6	6.6	6.6
Solid waste incineration	20.7	20.7	20.7	24.6	24.6	24.6	49.7	49.7	49.7
Municipal	13.9	13.9	13.9	18.5	18.5	18.5	45.1	45.1	45.1
Rural	6.8	6.8	6.8	6.1	6.1	6.1	4.6	4.6	4.6
Oil and gas combustion	18.7	17.8	17.8	22.0	19.3	19.3	25.8	22.0	22.0
Total	814.1	805.0	620.4	844.3	822.5	620.7	869.3	812.5	579.1
Total coal combustion	393.3	386.7	340.9	407.9	390.4	336.9	423.9	375.9	315.8



Penetration 40% 30% 20% 10% 0% 2005 2006 2007 2008 2009 2010 2011 2012 2015 2020 2030

100%

90%

80%

70%

60%

50%

Average emission factor

0.04

0.08

0.07

0.06

0.05

0.03

0.02

0.01

0.00

Emission factor (g/t-steel)

Indigenous coking oven Mechanized coking oven --- Average emission factor



(e) Pb smelting





(c) Cement production



(f) Cu smelting

(b) Iron & steel production



ISP

EZF RZSP

OPLP AZ





















Figure 6



Notes: all the estimates of cited studies except Wu et al. (2012) are not directly obtained from the literatures, but calculated based on the same emission factors suggested by those studies.

