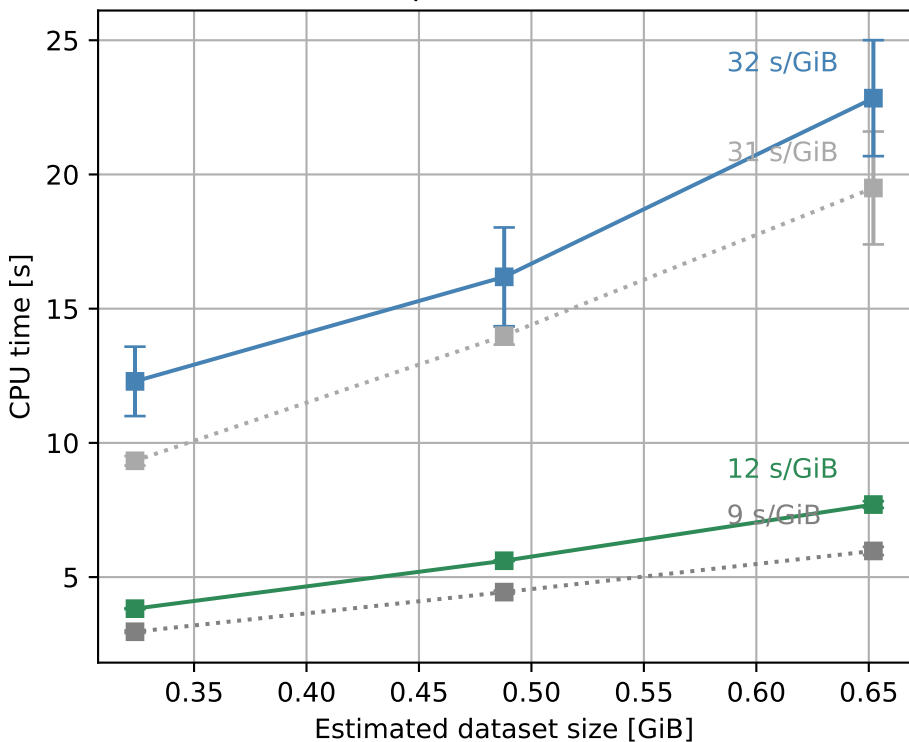


(a) Cost of each step



(b) Overall costs

