

| Step | Specification  |
|------|--|
| 1    | Isothermal at $T = 30\text{ }^{\circ}\text{C min}^{-1}$ for 5 min                |
| 2    | Ramp $15\text{ }^{\circ}\text{C min}^{-1}$ to $T = 350\text{ }^{\circ}\text{C}$  |
| 3    | Isothermal at $T = 350\text{ }^{\circ}\text{C}$ for 30 min                       |
| 4    | Ramp $15\text{ }^{\circ}\text{C min}^{-1}$ to $T = 650\text{ }^{\circ}\text{C}$  |
| 5    | Isothermal at $T = 650\text{ }^{\circ}\text{C}$ for 15 min                       |
| 6    | Ramp $20\text{ }^{\circ}\text{C min}^{-1}$ to $T = 1000\text{ }^{\circ}\text{C}$ |
| 7    | Isothermal at $T = 1000\text{ }^{\circ}\text{C}$ for 10 min                      |
| 8    | Ramp $30\text{ }^{\circ}\text{C min}^{-1}$ to $T = 30\text{ }^{\circ}\text{C}$   |